

09-17 NISSAN  
GT-R

**CORSA**<sup>®</sup>  
PERFORMANCE



## IMPORTANT! WARRANTY AND INSTALLATION INSTRUCTIONS

*Please Forward All Information to Consumer*

Be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts or instructions, or if you encounter a problem during installation:

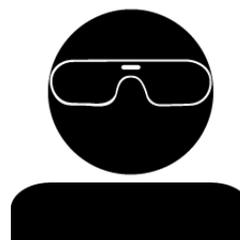
**CALL TECHNICAL SUPPORT:** 440.891.0999 or 800.486.0999

**TO ACTIVATE YOUR WARRANTY GO TO:  
CORSAPERFORMANCE.COM/WARRANTY**

COLOR INSTRUCTIONS ARE AVAILABLE BY PART NUMBER ON: [CORSAPERFORMANCE.COM](http://CORSAPERFORMANCE.COM)



**NEVER work on a hot exhaust system.**  
Allow time for the vehicle to cool.



**Always wear eye protection**  
when working under a vehicle.

**INSTALL DIFFICULTY** 

### RECOMMENDED TOOLS & SUPPLIES

- Clip Removal Tool
- 3/8" Drive Torque Wrench
- 3/8" Drive 10mm, 12mm, and 15mm Socket
- 3/8" Ratchet

**NOTE:** The rear underbody paneling and related bracketry must be removed to allow access to the factory exhaust system and its mounting locations. This is detailed in **Steps 1-4** of the removal process. **Set aside all mounting hardware to be reused during the installation process.**

**This install was performed on a vehicle equipped with a CORSA Exhaust.  
The CORSA Titanium Tip Kit will also fit to the GT-R Stock Exhaust**

**Please take time to read and understand these installation instructions.**

CORSA recommends that the installation of this system be performed by a qualified service center or professional installer who has the necessary equipment, tools, and experienced personnel. However, if you decide to perform this installation yourself, the use of an additional person may be required.

**WARNING:** Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

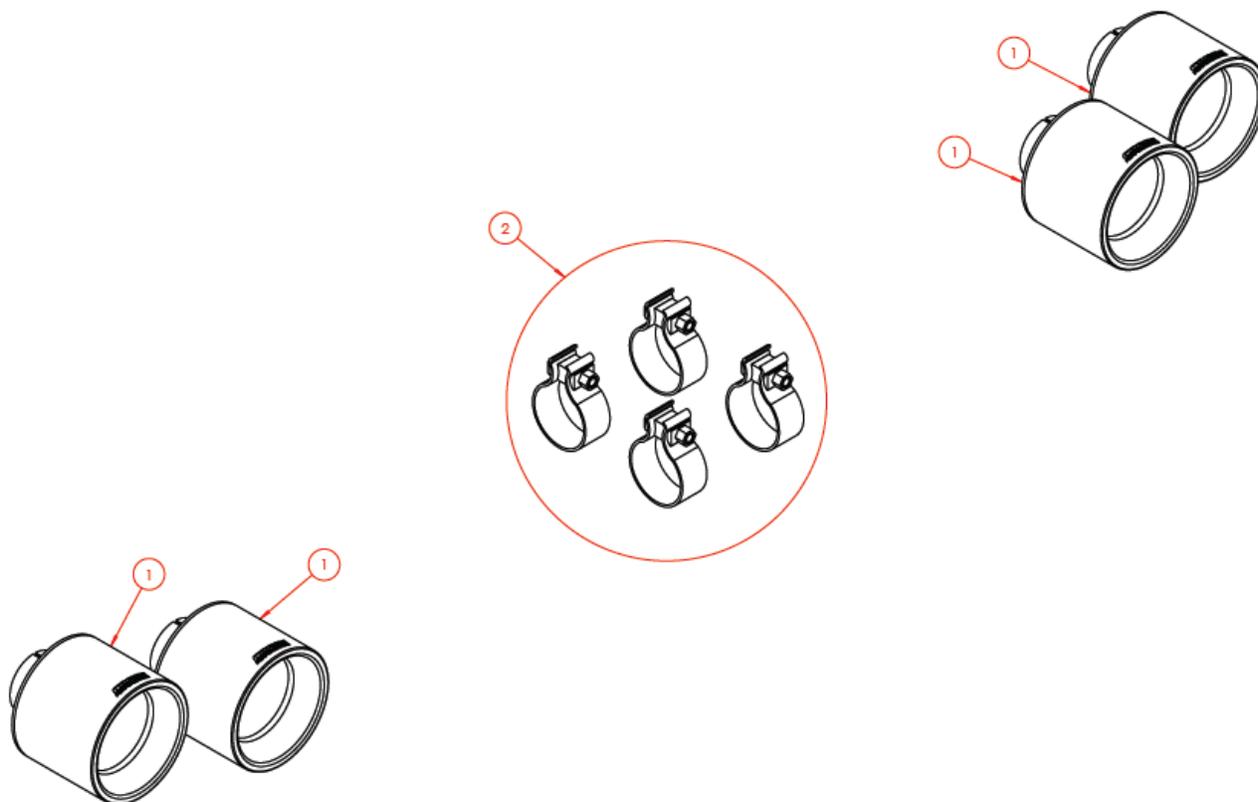
CORSA Performance makes no representation or warranty, expressed or implied that its downpipe or header products and or components there-in comply with federal, state or local emission levels, noise levels, or safety standards or that any of their parts conform with the racing vehicles exemption, unless otherwise noted. The purchaser assumes all responsibility for such use and compliance.

This warranty does not extend to damaged or defect in the finish of a product or to any product, that in the opinion of CORSA Performance, has been misused, damaged by accident or negligence, altered or modified in any way, faulty installation or installed contrary to CORSA installation instructions, or repaired by an unauthorized service facility.

Full warranty available on [www.corsaperformance.com](http://www.corsaperformance.com)

**Please confirm that all parts are present according to the bill of materials before beginning the installation.**

If something is missing call Tech Support at 440.891.099 or Toll Free: 1.800.486.0999



BILL OF MATERIALS	
1. 5.0" Titanium Clamp On Tips (QTY 4) (24GZ3000)	2. Hardware Kit (24GZ7010)

**CAUTION:** Never work on a hot exhaust system. Allow the vehicle to cool for at least an hour and a half. Always wear eye protection when working under a vehicle. It is recommended to use cotton gloves in order to protect stainless steel surfaces from permanent grease and oil stains.

**NOTE:** The rear underbody paneling and related bracketry must be removed to allow access to the factory exhaust system and its mounting locations. This is detailed in **Steps 1-4** of the removal process. **Set aside all mounting hardware to be reused during the installation process.**

### REMOVAL INSTRUCTIONS

### FACTORY EXHAUST



**1.** Remove the 11 plastic clips on the center and side under paneling with a clip removal tool.

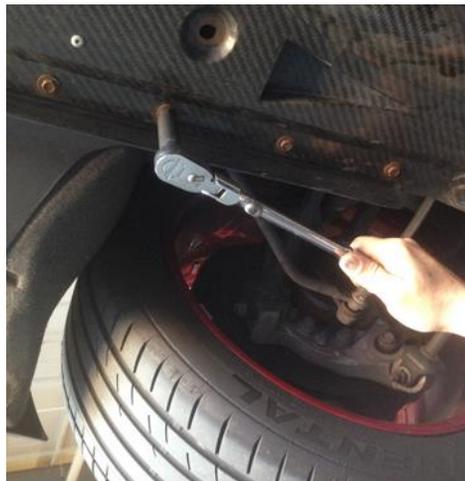


**2.** Remove the 15 larger sized bolts on the center under tray using a 12mm socket and ratchet.

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**REMOVAL INSTRUCTIONS**

**FACTORY EXHAUST**



- 3.** Remove the 8 smaller sized bolts on the center under tray section using a 10mm socket and remove tray from the vehicle. **WARNING:** Carefully set the center under tray in a safe location until reinstalled.



- 4.** Start on the left side and remove the two larger sized under tray bolts using a 12mm socket and ratchet. Remove the one small bolt with a 10mm socket and ratchet and remove the left side under tray from the vehicle. Set aside in a safe location until reinstalled. Repeat on the right side under tray.



- 5.** Loosen the clamps on the stock tips using a 12mm socket and ratchet. Carefully remove each of the four stock tips from the rear valence.

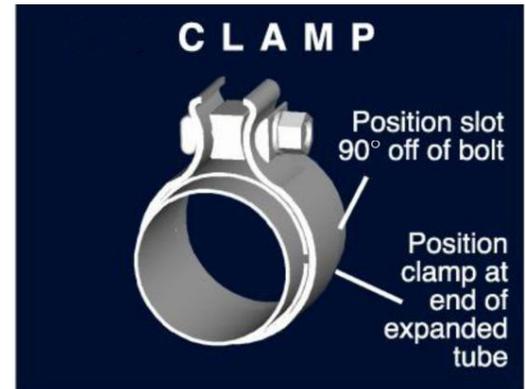
Step 5 concludes the removal process

### WARNING! DO NOT SKIP THIS STEP!

Apply the anti-seize lubricant (*supplied*) to the threads **ONLY** of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads.

After applying anti-seize lubricant, be sure to **thoroughly** clean your hands, as lubricant will tarnish stainless steel.

All clamps should be tightened using a properly calibrated Torque Wrench. Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate, thereby causing damage to your exhaust system and to your vehicle.



**NOTE:** Align all clamps so that the center of the clamp bolt is 90 degrees from the notch in the pipe.

### INSTALLATION INSTRUCTIONS

CORSA EXHAUST



1. Hold the CORSA 5.0" tip with the logo facing up and slide a provided 65mm clamp onto the inlet so the hardware is to the inside of the vehicle, and the nut is downwards.

Carefully install the tip onto the outer passenger side F-Pipe outlet with at least 1.5" of overlap at the slip fit connection. Adjust the position and rotation of the tip to center the logo on top with the desired amount of tip reveal.

Repeat for the second tip on the passenger side and snug both tips using a 15mm socket and ratchet.

**Repeat for driver side.**



2. Visually inspect the tip alignment and clamp orientation. Make any necessary adjustments at the slip joints and flange connections.

Hold the tips in the desired position and torque clamps to 45 ft-lbs (61 N-m).

**NOTE:** Immediately following the installation of your exhaust system, you may experience a trace of smoke after initial start-up. DO NOT be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.

**NOTE:** It is strongly suggested that all clamps be checked and tightened after road testing the vehicle once the system has cooled.